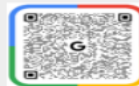




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From Bench to Battlefield: Nanobiotechnology and the Real-Time Revolution in Forensic Paternity Testing

Nikita Tomar

Abstract

Forensic paternity testing has undergone a remarkable transformation from conventional serological analyses to highly sophisticated DNA-based technologies. The integration of nanobiotechnology into forensic genetics has revolutionized the speed, sensitivity, portability, and accuracy of paternity testing. Nanomaterials, nanosensors, microfluidic platforms, lab-on-a-chip devices, nanopore sequencing, and AI-assisted bioinformatics have enabled near real-time genetic profiling in field conditions, military operations, disaster victim identification, immigration disputes, and criminal investigations. This review explores the evolution of forensic paternity testing, highlights the contributions of nanobiotechnology, examines current technologies, discusses ethical and legal implications, and evaluates future prospects toward point-of-care forensic diagnostics. The review emphasizes how nanobiotechnology is bridging laboratory-based analyses and battlefield-ready genetic identification systems.

Keywords: Nanobiotechnology, Paternity Testing, Forensic Genetics, Nanopore Sequencing, Biosensors, Real-Time Diagnostics,

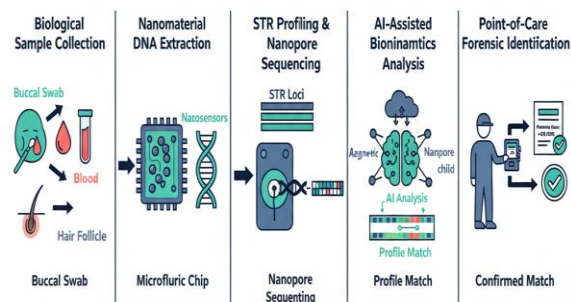
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Corresponding Author: Miss Nikita Tomar, Assistant Professor, Department of Forensic Science (Faculty of Science, SAM Global University, Raisen, MP, India)
Email: nikitatomar4820@gmail.com

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Research Highlights

Technological Paradigm Shift: Details the remarkable evolutionary trajectory of forensic paternity testing, tracking its progress from foundational, length-based conventional serological and capillary electrophoresis analyses to highly sophisticated, sequence-based nanobiotechnology.

The "Sample-to-Result" Revolution: Evaluates how the integration of microfluidic platforms and monolithic Lab-on-a-Chip (LOC) devices compresses multi-step laboratory workflows—encompassing DNA extraction, PCR amplification, and STR detection—into automated, portable, and cross-contamination-free single-chip architectures.

Real-Time Nanopore Sequencing: Investigates the biophysical mechanics of direct, physical translocation of DNA through nanoscale pores, enabling the simultaneous tracking of single-nucleotide variants, complex mutation patterns, and STR profiles via real-time ionic current fluctuations.

AI-Driven Genetic Interpretation: Highlights the critical role of

specialized, deep-learning bioinformatics pipelines and Recurrent Neural Networks (RNNs) in eliminating historical homopolymer base-calling errors, ensuring highly accurate genetic profiles and automated digital paternity reports.

Bridging Lab to Field (Point-of-Care Diagnostics): Demonstrates how the convergence of nanomaterials and micro-electronics transitions forensic genetics away from bulky, centralized facilities to establish "battlefield-ready" human identification systems optimized for disaster victim identification, military operations, and remote fieldwork.

Socio-Legal and Future Horizons: Critically examines the immediate ethical, privacy, and regulatory implications of decentralized genetic testing while offering a visionary perspective on solid-state nanopore scaling and edge-AI processing to achieve true point-of-care forensic diagnostics.

1. Introduction

The intersection of justice and genetics has long relied on the retrospective. Traditionally, forensic paternity testing has been a centralized, bureaucratic process—dependent on specialized laboratories, cold-chain logistics, and anxious waiting periods that span weeks. However, a quiet paradigm shift is unfolding at the convergence of molecular biology and nanotechnology. As global legal frameworks and human rights initiatives increasingly demand immediate, field-deployable identity verification, nanobiotechnology answers the call. This text bridges the gap between advanced nanoscale engineering and the real-world legal, ethical, and tactical realities of modern forensic science, charting a course toward a future where truth is delivered in real time. In the sprawling landscape of Indian jurisprudence and social dynamics, forensic paternity testing has long been a slow-moving wheel. Traditionally tied to backlogged central laboratories and tedious legal battles over maintenance, property rights, or changing social structures, resolving

lineage has meant months of agonizing delay.

For decades, forensic paternity testing has been a slow, retrospective anchor—relying on pristine laboratory environments, massive machinery, and a timeline measured in weeks. From Bench to Battlefield marks the end of that waiting game. By shrinking complex DNA amplification and detection down to the sub-microscopic scale, nanobiotechnology is moving molecular diagnostics out of the controlled laboratory "bench" and directly onto the frontlines of real-world crises.

Whether deployed in active combat zones for rapid victim identification, utilized in immediate disaster response, or applied in real-time legal disputes, this real-time revolution eliminates the logistical lag of the past. This paper explores the breakthrough nanomaterials and microfluidic architectures that have transformed genetic profiling from a static, centralized process into an instantaneous, field-ready reality.

Paternity testing represents one of the most critical and socially impactful applications of molecular genetics

within modern forensic science. Establishing biological parentage extends far beyond civil interest, serving as a cornerstone legal instrument in civil, criminal, and humanitarian frameworks. Specifically, the definitive determination of biological relationships plays a pivotal role in:

Legal & Civil Matters: Resolving complex child custody disputes, validating high-stakes inheritance claims, and facilitating legal immigration processes.

Forensic & Criminal Investigations: Providing essential evidentiary support in criminal cases involving sexual assault, abandonment, or disputed identity.

Humanitarian & Strategic Logistics: Accelerating missing person identifications, orchestrating mass Disaster Victim Identification (DVI) efforts, and confirming the identities of fallen military personnel.

Historically, standard forensic DNA profiling—primarily relying on Short Tandem Repeat (STR) analysis via Polymerase Chain Reaction (PCR) and capillary electrophoresis—has been

constrained by infrastructure. Traditional methodologies demand centralized laboratory settings, bulky and sophisticated instrumentation, and substantial processing timeframes ranging from several days to multiple weeks. These logistical bottlenecks inherently delay legal proceedings and critical field operations.

As detailed in *"From Bench to Battlefield: Nanobiotechnology and the Real-Time Revolution in Forensic Paternity Testing,"* the integration of nanobiotechnology has initiated a paradigm shift, transitioning DNA analysis from static, resource-intensive laboratories directly to the frontlines of forensic inquiry.

Nanobiotechnology harmonizes the principles of engineering at the nanoscale (10^{-9} meters) with molecular biology to manipulate and analyze nucleic acids with unprecedented precision. By leveraging the unique physicochemical properties of nanomaterials—such as the high surface-area-to-volume ratio of gold nanoparticles, the superior conductivity of carbon nanotubes,

and the optical brilliance of quantum dots—researchers have engineered next-generation diagnostic platforms.

The emergence of nanoparticle-bound assays, nano-enabled electrochemical biosensors, and highly portable microfluidic "lab-on-a-chip" sequencing technologies has drastically minimized sample volume requirements and eliminated the need for thermal cycling. Consequently, nanobiotechnology has bypassed traditional laboratory constraints, effectively accelerating forensic DNA testing toward real-time, highly sensitive, and field-deployable deployment from the civilian bench to the tactical battlefield.

2. Evolution of Forensic Paternity Testing

The evolution of forensic paternity testing is a journey from broad biochemical classifications to ultra-precise, real-time nanometer-scale genetic analysis. Historically driven by the necessity for absolute biological certainty in legal jurisdictions, the field has undergone distinct technical generations.

The Pre-DNA Era: Blood Typing and Protein Markers

The discipline began in the early 20th century, heavily relying on serological and biochemical variations.

ABO Blood Grouping: Discovered by Karl Landsteiner in 1900 and applied to paternity cases by Leone Lattes in 1915, this method could only be used to exclude a suspected father. If a child had Type AB blood and the alleged father had Type O, paternity was disproved; however, it could never definitively *confirm* parentage.

Protein Markers & HLA: By the 1960s and 1970s, forensic scientists integrated polymorphic serum proteins, red blood cell enzymes (allozymes), and the Human Leukocyte Antigen (HLA) system. While improving the power of exclusion, these markers still suffered from limited genetic variation and required large, fresh biological samples.

The First DNA Generation: RFLP Analysis

The modern era of forensic genetics was established in 1984 when Sir Alec

Jeffreys developed "DNA Fingerprinting".

Restriction Fragment Length Polymorphism (RFLP): Jeffreys discovered that treating genomic DNA with restriction endonucleases revealed highly variable, repetitive elements known as Variable Number Tandem Repeats (VNTRs) or minisatellites.

The Method: Extracted DNA was cut, separated via gel electrophoresis, transferred to a membrane through Southern blotting, and hybridized with radioactive probes.

Limitation: Although highly accurate and offering a massive power of discrimination, RFLP was incredibly time-consuming and required relatively large amounts (10–25 ng) of high-quality, un-degraded DNA, making it unviable for compromised samples.

The Gold Standard: PCR and STR Profiling

The invention of the Polymerase Chain Reaction (PCR) by Kary Mullis in 1983

completely transformed the forensic landscape.

Short Tandem Repeats (STRs): By focusing on smaller, highly polymorphic segments of DNA (2–6 base pairs long) known as STRs or microsatellites, scientists could amplify minute or degraded DNA samples up to workable thresholds.

Capillary Electrophoresis: Multiplex PCR allowed laboratories to amplify and analyze multiple STR loci simultaneously. Automated capillary electrophoresis systems then separated these fragments, creating the definitive genetic profiles used in family courts worldwide.

High-Throughput Horizons: Next-Generation Sequencing (NGS)

As genomics advanced into the 21st century, Next-Generation Sequencing (NGS)—also called Massively Parallel Sequencing (MPS)—entered forensic labs.

Sequence-Level Resolution: Unlike STR profiling, which only measures the *length* of a DNA fragment, NGS determines the exact *nucleotide sequence*. This reveals hidden isometric variants (alleles of the exact

same length but with different internal sequences).

Capabilities: NGS enables the simultaneous testing of autosomal STRs, Y-STRs (paternal lineages), X-STRs, and Single Nucleotide Polymorphisms (SNPs). It provides deep resolution for highly complex kinships, mass disaster victim identification, and severely degraded skeletal remains.

The Real-Time Paradigm: Nanopore and Nano-Forensics

The latest horizon shifts testing from heavy, static laboratory equipment to decentralized, point-of-care environments.

Nanopore Sequencing: Devices like the Oxford Nanopore MinION utilize

microscopic biopores embedded in an electrically resistant membrane. As single-stranded DNA passes through the nanopore, it causes characteristic disruptions in the ionic current, allowing genetic sequences to be decoded in real-time.

Real-Time Nano-Forensics: By integrating microfluidics (lab-on-a-chip) and functionalized gold or graphene nanoparticles, modern biosensors completely bypass the time-consuming laboratory queues and chemical amplification cycles. These miniaturized chips allow instant target-sequence identification on-site, condensing weeks of legal waiting into mere hours.

Table 1. Historical Development of Paternity Testing

Era	Method	Principle	Accuracy
1920s	Blood Group Typing	ABO Antigens	30–40%
1960s	Protein Polymorphism	Serum Proteins	50–60%
1980s	RFLP Analysis	DNA Fragment Length	90–95%
1990s	STR Profiling	Microsatellite Analysis	>99.9%
2000s	PCR-based STR	Amplified DNA Markers	>99.99%
2010s	NGS Platforms	Genome Sequencing	>99.999%
2020s	Nanobiotechnology Systems	Real-Time Genomic Analysis	>99.9999%

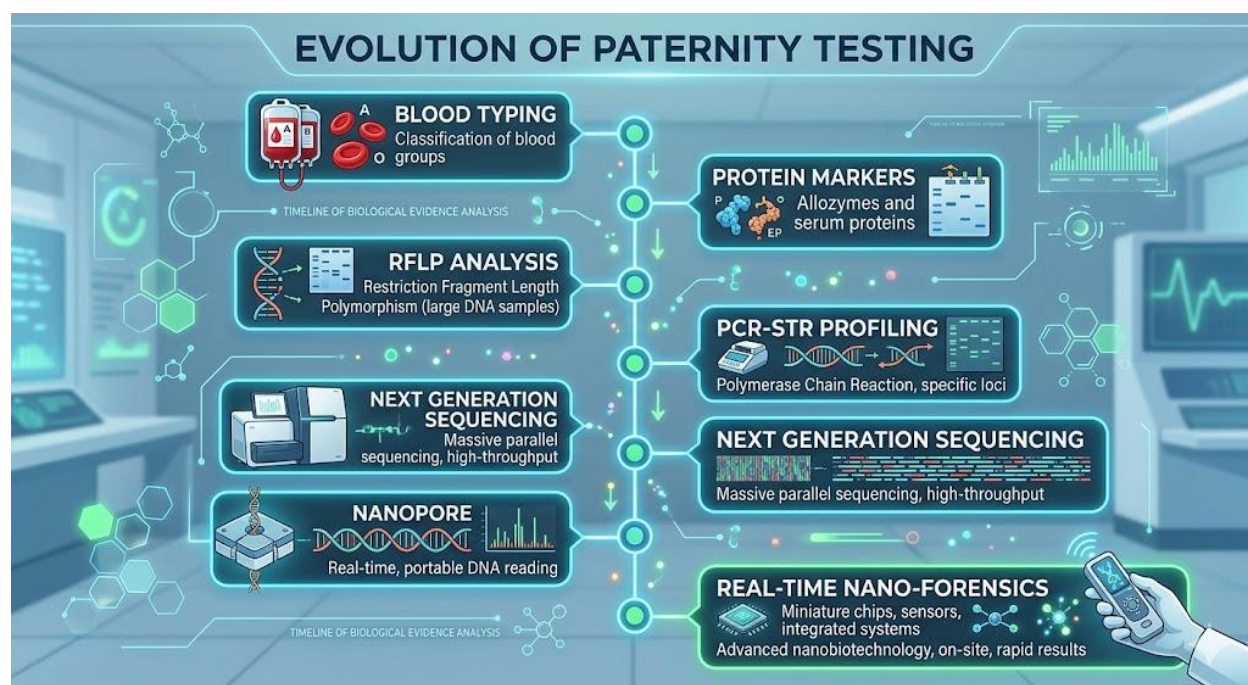


Figure 1. Evolution of Paternity Testing.

3. Fundamentals of DNA-Based Paternity Testing

Human DNA consists of approximately 3.2 billion base pairs. While the vast majority of this genetic code is identical across all humans, specific regions exhibit high variability, making them invaluable for human identification, forensic science, and paternity testing. DNA-based paternity testing operates on the core biological truth that an individual inherits exactly half of their nuclear DNA from their biological mother and the other half from their biological father (Youngest et al., 2022). By evaluating specific, highly variable regions of DNA across the mother, child, and alleged father, molecular diagnostics can establish parentage with a mathematical certainty that approaches absolute precision.

Short Tandem Repeats (STRs)

STRs are short, repetitive DNA sequences (usually 2 to 6 base pairs in length) found at specific loci throughout the chromosome. Because the number of repeats varies

highly among individuals, they serve as unique genetic fingerprints.

STRs are co-dominant, meaning an individual inherits one copy (allele) from each biological parent.

Inheritance Example:

Mother's Alleles: 10, 12, Father's Alleles: 14, 16, Child's Alleles: 12, 16

The child inherited the 12 allele from the mother and the 16 allele from the father.

Core Forensic & Relationship Markers

Modern forensic laboratories and relationship testing facilities analyze several distinct classes of genetic markers depending on the nature of the case:

A. CODIS Markers (Combined DNA Index System)

What they are: A standardized set of core autosomal STR loci utilized globally (originally 13 markers, expanded to 20 core loci) for criminal databases.

Application: Used for high-confidence human identification and standard paternity testing, as the statistical probability of two unrelated individuals matching across all CODIS loci is infinitesimally small.

B. Y-STR Markers

What they are: STRs located specifically on the Y-chromosome.

Application: Because the Y-chromosome is passed down virtually unchanged from father to son, Y-STRs track paternal lineages. They are highly effective in complex paternity cases involving male children, deficiency paternity testing (where the alleged father is deceased but his male relatives are available), and resolving mixed male-female DNA profiles in forensic casework.

C. SNP Markers (Single Nucleotide Polymorphisms)

What they are: Variations at a single nucleotide position (A, T, C, or G) within the genome.

Application: While less polymorphic individually than STRs, analyzing large panels of SNPs is highly valuable for degraded DNA samples (since the

target sequence is only a single base pair) and for forensic genealogy to establish distant familial relationships.

D. Mitochondrial DNA (mtDNA) Markers

What they are: Genetic material located in the mitochondria, outside the cell nucleus.

Application: Maternal lineage testing. Mitochondria are inherited exclusively from the mother, meaning all maternal relatives share an identical mtDNA profile (barring rare mutations). This is used when nuclear DNA is too degraded (e.g., in ancient bones, teeth, or hair shafts) or in maternity and grand-maternal relationship verifications.

Biological and Genetic Foundations

For a genetic marker to be considered viable and legally robust for paternity analysis, it must strictly adhere to fundamental principles of population genetics:

Mendelian Inheritance: Markers must follow Mendel's Law of Segregation, meaning each parent passes down

precisely one allele per locus to the offspring (Youngest et al., 2022).

Hardy-Weinberg Equilibrium: The allelic distribution of the markers within the relevant population database must remain constant and predictable (Paternity testing, n.d.).

Independent Assortment: To calculate cumulative statistical probabilities accurately, the genetic systems or loci utilized must be inherited independently of one another rather than being genetically linked (Paternity testing, n.d.).

Evolution of Testing Technologies

Restriction Fragment Length Polymorphism (RFLP)

Historically, the earliest form of DNA testing relied on RFLP and "genetic fingerprinting" using multi-locus or single-locus probes (Paternity testing, n.d.). RFLP isolates genomic DNA and utilizes restriction enzymes to cleave the strands at specific nucleotide sequences (Paternity testing, n.d.). Because individual sequence lengths vary, variable fragment sizes are generated, separated via electrophoresis, and transferred to a

membrane via Southern blotting (Paternity testing, n.d.).

Limitations: RFLP requires a relatively large volume (micrograms) of high-quality, non-degraded genomic DNA, making it poorly suited for compromised or trace biological samples (Evidential Value of DNA, 2005).

Polymerase Chain Reaction (PCR) and Short Tandem Repeats (STR)

Modern parentage testing has almost universally transitioned to PCR-based amplification of Short Tandem Repeats (STRs) (Evidential Value of DNA, 2005). STRs (or microsatellites) are highly polymorphic, non-coding regions containing repeating blocks of 1 to 5 base pairs (Youngest et al., 2022).

The testing process involves three primary operational steps:

DNA Extraction & Quantification: Isolating the nuclear DNA from biological matrices (e.g., buccal swabs or blood) using methods like Chelex or

automated silica columns (Youngest et al., 2022).

PCR Amplification: Using targeted primers to copy specific STR loci millions of times through cycles of denaturation, annealing, and extension (Forensic DNA Fundamentals,).

Capillary Electrophoresis: Separating the amplified fragments by size and visualizing them using fluorescently labeled primers read by an automated sequencer (Paternity testing,

The Testing Process and Interpretation

The Trio Test

A standard paternity analysis ideally utilizes a "trio" configuration: the mother, the child, and the alleged father (Paternity testing).

First, the child's alleles are matched against the maternal profile.

Any allele present in the child that *cannot* be found in the biological mother is designated as the obligate paternal allele (Paternity testing,).

The alleged father must possess this exact obligate allele at that specific locus to remain unexcluded.

Handling Locus Mutations

Occasionally, a child may possess an allele that matches neither parent due to a germline mutation. An isolated mismatch at a single locus (e.g., the *CSF1PO* locus) does not automatically exclude paternity (Youngest et al., 2022). Standard consensus guidelines dictate that an individual is typically only excluded as the biological father if there are two or more locus exclusions across the tested panel (Youngest et al., 2022). If only one locus shows a mutation, geneticists apply a mutation rate factor to adjust the statistical index downward while maintaining the overall conclusion of paternity (Youngest et al., 2022).

Statistical Interpretation

Because the human genome cannot be scanned in its entirety for standard testing, laboratories evaluate a discrete multiplex panel of highly polymorphic loci (typically 15 to 24 core STR markers) (DNA Typing).

To calculate the final probability, population genetics utilizes the Product Rule (DNA Typing,). Assuming the selected loci are statistically independent, the separate frequencies of each matching allele

within an appropriate random population database are multiplied together (DNA Typing, n.d.):

$$P(\text{Profile}) = f(\text{Locus}_1) \times f(\text{Locus}_2) \times \dots \times f(\text{Locus}_n)$$

This generates a Paternity Index (PI) for each locus, which are multiplied together to yield a Combined Paternity Index (CPI). A CPI is subsequently converted into a Probability of Paternity, routinely generating values exceeding 99.999% (Who's your daddy, n.d.).

Chain of Custody and Prenatal Advancements

Legal vs. "Peace of Mind" Testing

There is a strict operational barrier between home-collection kits and court-admissible testing:

Home Tests: Collected privately without verification; they lack legal validity because there is no protection against sample switching or fraudulent submission (Who's your daddy, n.d.).

Legal Paternity Tests: Require a strict chain of custody. Samples must be drawn by a neutral, independent third-party phlebotomist or medical

professional who verifies government identification, takes photographs, and signs legal custody documentation to ensure the validity of the sample from collection through reporting (Paternity testing, n.d.; Who's your daddy, n.d.).

Noninvasive Prenatal Paternity Testing (NIPPT)

Advancements in massive parallel sequencing (MPS) have facilitated NIPPT using maternal peripheral blood as early as the 6th to 14th week of gestation (Who's your daddy, n.d.; Noninvasive Prenatal, 2025). This method capitalizes on cell-free fetal DNA (cffDNA) shed from trophoblast apoptosis into the mother's bloodstream, allowing highly accurate paternity adjudication prior to birth without the miscarriage risks associated with invasive amniocentesis (Noninvasive Prenatal, 2025).

4. Nanobiotechnology in Forensic Genetics

The integration of nanotechnology with biological sciences—known as nanobiotechnology—has emerged as a transformative frontier in forensic

genetics (Podder et al., 2025). Traditional forensic DNA profiling relies on methods like Short Tandem Repeat (STR) analysis and Polymerase Chain Reaction (PCR) amplification (Alketbi, 2024). While highly reliable, these legacy frameworks face significant challenges when processing heavily degraded, trace, or contaminated biological materials found at crime scenes (Verma et al., 2024). Nanobiotechnology bridges these analytical gaps by introducing nanoscale materials and devices that exponentially improve the sensitivity, speed, and specificity of forensic genetic testing (Díez-Pascual et al., 2022).

Enhancement of Nucleic Acid Amplification and PCR Efficiency

One of the most profound applications of nanobiotechnology in forensic DNA analysis is the refinement of the Polymerase Chain Reaction (PCR). At a crime scene, biological traces are often minute, such as skin flakes or invisible contact stains (Hashmi & Aditya, 2026). Nanoparticles (NPs) act as exceptional additives to modulate PCR dynamics:

Thermal Conductivity & Cycling Speed: Engineered nanoparticles embedded in the reaction mixture exhibit superior thermal conductivity and strong photothermal properties. This accelerates heating and cooling rates, optimizing enzyme kinetics and drastically reducing the overall time required for amplification cycles (Nanotechnology-Enabled PCR with Tunable Energy Dynamics | JACS Au, 2024).

Yield Improvement: Gold nanoparticles (AuNPs) and carbon-based nanostructures selectively optimize template-primer interactions, reducing non-specific bindings and increasing the yield of target sequences from limited or low-copy-number DNA (Hashmi & Aditya, 2026).

Ultra-Sensitive Colorimetric Detection and Visual Probes

Nanoparticles possess distinct optical, magnetic, and catalytic features due to their expansive surface-area-to-volume ratio (Verma et al., 2024). This

makes them exceptional visual markers for forensic genetic typing:

AuNP-Probe Hybridization:
Functionalized gold nanoparticles can be conjugated with specific DNA oligonucleotide probes tailored to match target forensic alleles. When these probes hybridize with the matching DNA from a sample, the engineered spatial spacing triggers a tangible aggregation of nanoparticles, culminating in a stark, visible colorimetric shift (Verma et al., 2024). This provides immediate visual conformation of specific genetic sequence presence without relying on cumbersome gel electrophoresis.

Mitochondrial DNA Quantification:
Microfluidic systems and commercial lab-on-a-chip bioanalyzers leverage nanoscale fluid properties to quantify mitochondrial DNA from minuscule nanoliter-volume biological remnants in roughly 30 minutes (Verma et al., 2024). This quick turnover allows investigators to screen samples directly at a crime scene or inside mobile units.

DNA Recovery from Latent Evidence and Fingerprints

Often, a perpetrator leaves behind touch evidence where cellular material is entangled with oil, sweat, or physical substrate residues (Díez-Pascual et al., 2022). NanForensic methodologies utilize nanostructures to secure genetic profiles where older techniques fail:

Targeted Fingerprint Extraction:
Advanced nanostructures, such as carbon nanotubes, quantum dots, and magnetic nanoparticles (MNPs), are engineered to bind directly to the amino acids, proteins, or lipid components found within latent fingerprint ridges (Advances in Nanotechnology for Latent Fingerprint Detection - Baghdad Journal of Biochemistry and Applied Biological Sciences, 2025; Hashmi & Aditya, 2026).

Co-Isolation: Because these nanoparticles adhere specifically to the biological residue matrix, they can be utilized as dual-purpose agents: they visually map out high-contrast ridge structures while simultaneously capturing the epithelial cells trapped within the print for subsequent DNA extraction (Díez-Pascual et al., 2022).

Challenges and Toxicological Considerations

Despite its unprecedented advantages in sensitivity, integrating nanotechnology into forensic workflows requires a cautious, heavily standardized approach due to the risk of altering the evidence itself:

Primary Genotoxicity: Nanoparticles, by virtue of their ultra-small scale, can readily diffuse through compromised nuclear membranes or cross cellular borders, interacting directly with exposed genomic strands (Shukla et al., 2021).

Oxidative DNA Damage: Transition metal-based nanoparticles (such as zinc oxide, titanium dioxide, or copper oxide NPs) have been shown to invoke the cellular production of Reactive Oxygen Species (ROS) and Reactive Nitrogen Species (RNS) (Shukla et al., 2021). This chemical interplay can induce unintended structural modifications, strand breaks, or oxidative degradation, which could corrupt the exact forensic sample a lab is trying to preserve (Shukla et al., 2021). Careful chemistry regulation and functional caging are required to shield evidence from artifactual damage.

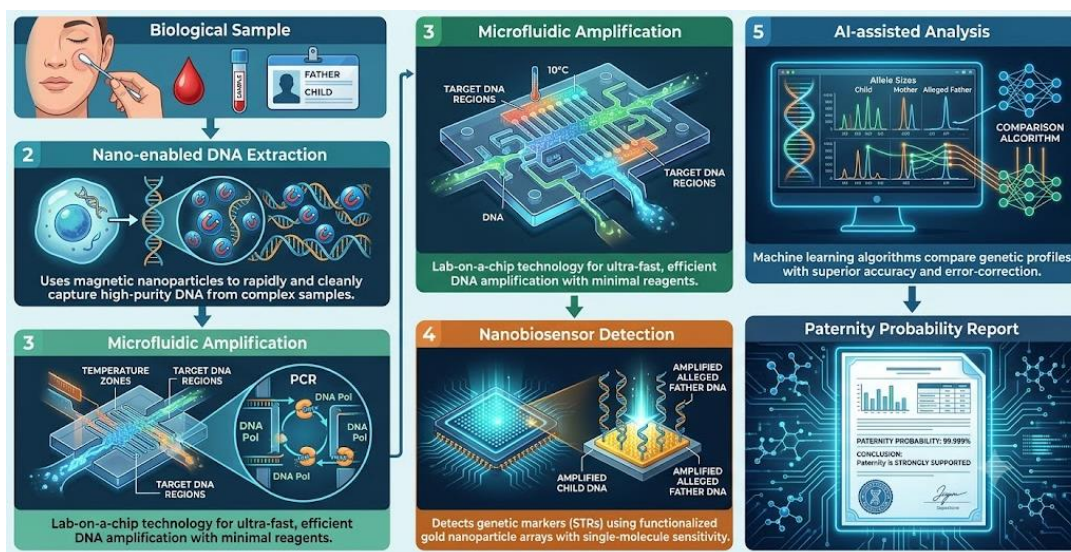


Figure 2. Nanobiotechnology Workflow in Paternity Testing

5. Nanomaterials Used in Paternity Testing

Paternity testing and parentage analysis fundamentally rely on establishing genetic identity by evaluating highly polymorphic loci, such as Short Tandem Repeats (STRs) and Single Nucleotide Polymorphisms (SNPs) (Alketbi, 2024). Traditional methodology dictates a multi-step journey: buccal or blood sample collection, chemical cell lysis, benchtop centrifugation, macro-scale thermal amplification (PCR), and capillary electrophoresis (CE) (DNA Profiling in Forensic Science: A Review, 2021).

While accurate, this legacy process is constrained by fluidic volume demands, time-intensive processing, and high reagent expenditure. The introduction of engineered nanomaterials has optimized these workflows, enabling downscaled "Lab-on-a-Chip" configurations, amplification-free detection, and ultra-high-purity sample preparation.

Magnetic Nanoparticles (MNPs) in Automated DNA Extraction

The initial stage of any parentage analysis requires isolating genomic DNA from a complex biological matrix (e.g., saliva, whole blood, or prenatal amniotic fluid) while removing cellular inhibitors like proteins, heme, or lipids.

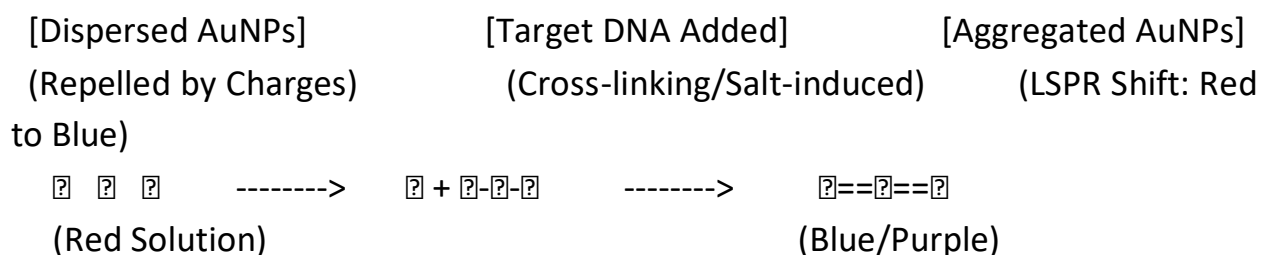
Composition and Surface Modification: Functionalized iron oxide nanoparticles (Fe_3O_4 , magnetite) possess a core exhibiting superparamagnetic behavior—meaning they become strongly magnetized under an external magnetic field but retain zero residual magnetism once the field is removed. Their surfaces are typically coated with silica (SiO_2), carboxyl groups (COOH), or amino groups (NH_2).

Mechanism in Extraction: Under high chaotropic salt concentrations, the hydration layer around the genomic DNA backbone is disrupted, allowing the negatively charged phosphate groups of the DNA to bind selectively to the hydrophilic silica surface of the MNPs. An external magnet is applied to pull the MNP-DNA complexes to

the side of the tube, allowing rapid washing and purification without the need for traditional, damaging centrifugation steps. This drastically increases throughput in high-volume parentage testing laboratories.

Gold Nanoparticles (AuNPs) for Colorimetric and LSPR Sensing

Gold nanoparticles have become fundamental components of point-of-care (POC) genetic testing because of their distinct optoelectronic properties, driven by Localized Surface Plasmon Resonance (LSPR) (Gold Nanoparticles for DNA/RNA-Based Diagnostics, 2020).



Colorimetric Hybridization Assays: Spherical AuNPs (typically 10–30 nm in diameter) exhibit an intense red color in solution due to LSPR when fully dispersed. In paternity testing, these nanoparticles are functionalized with single-stranded DNA (ssDNA) oligonucleotide probes complementary to specific parental allele markers.

The Transition: When complementary target DNA (from the child and alleged father) is added, sequence hybridization alters the interparticle distance. If the target matches perfectly, it either cross-links the

AuNPs or protects them from salt-induced aggregation (Development of a Gold Nanoparticle-Based Amplification-Free Nanobiosensor for Rapid DNA Detection Supported by Machine Learning, 2026). This induces a highly visible color change from vibrant red to purple/blue, allowing visual conformation of allelic sharing without downstream electrophoresis.

Quantum Dots (QDs) for Multiplexed Fluorescent Profiling Establishing paternity requires checking multiple genetic loci concurrently to achieve a combined Paternity Index (CPI) greater than \$99.9\%\$. Standard

organic dyes often suffer from narrow Stokes shifts and rapid photobleaching, which limits multiplexing.

Properties of Semiconductor Nanocrystals: Quantum dots (e.g., Cadmium Selenide, CdSe , or Zinc Sulfide, ZnS , core-shell structures) are zero-dimensional nanomaterials whose light emission wavelengths can be tuned precisely by altering the physical diameter of the crystal.

Multiplexed Target Identification: In advanced nanobiosensors, a single light source can simultaneously excite multiple sizes of QDs, each emitting a distinct, symmetric, and ultra-bright color profile (Single Quantum Dot-Based Nanosensor for Multiple DNA Detection, 2010). By conjugating different target STR primers to varied color-emitting QDs, a single reaction well can track dozens of parental genetic variants concurrently without spectral overlap or signal crossover.

Carbon Nanotubes (CNTs) and Graphene in Electrochemical Biosensing For ultra-sensitive, field-deployable paternity confirmations, electrochemical nanobiosensors

convert a biological hybridization event directly into a measurable electrical current, eliminating optical instruments altogether.

High Surface Area Transducers: Multi-walled carbon nanotubes (MWCNTs) and functionalized graphene oxide (GO) sheets are integrated onto screen-printed gold or carbon electrodes (DNA-Based Nanobiosensors as an Emerging Platform for Detection of Disease, 2025). Their extraordinary electrical conductivity and high surface-area-to-volume ratio accelerate electron transfer kinetics between the chemical medium and the analytical circuit.

Signal Amplification: When the child's amplified DNA binds to a probe anchored on the carbon nanostructure, the formation of the rigid double helix (DNA) restricts or alters electron transfer from an active chemical redox indicator (such as methylene blue or ferricyanide) to the electrode surface. This alteration causes a drop or spike in current, which can be measured with high precision to confirm a matching sequence profile down to femtomolar concentrations.

Table 2. Major Nanomaterials and Applications

Nanomaterial	Properties	Forensic Application
Gold Nanoparticles	Optical enhancement	DNA detection
Silver Nanoparticles	High conductivity	Biosensors
Magnetic Nanoparticles	Easy separation	DNA extraction
Carbon Nanotubes	High surface area	Electrochemical sensing
Quantum Dots	Fluorescence	DNA labeling
Graphene Oxide	Electrical conductivity	Nano-biosensors

6. Nanobiosensors for Real-Time Paternity Testing

Paternity testing has traditionally relied on multi-step laboratory procedures including DNA extraction,

PCR amplification, and capillary electrophoresis to evaluate Short Tandem Repeats (STRs) or Single Nucleotide Polymorphisms (SNPs) (Alketbi, 2024). While highly accurate, this workflow requires specialized infrastructure and hours—or days—of processing time.

The integration of nanobiosensors transforms this paradigm by consolidating extraction, amplification, and measurement into unified, point-of-care (POC) platforms capable of delivering real-time, highly sensitive genetic profiling (Podder et al., 2025).

Core Architecture of a Nanobiosensor

A nanobiosensor operates at the intersection of molecular biology and nanotechnology, converting a highly specific biological recognition event into a measurable analytical signal (Verma et al., 2024). Its architecture consists of three integrated components:

Biological Recognition Element (Bioreceptor): A single-stranded DNA (ssDNA) oligonucleotide probe designed to complement specific

target paternal markers (such as an STR locus or a target SNP).

Nanomaterial Transducer: The physical core where the binding event occurs. Nanomaterials (e.g., gold nanoparticles, graphene, carbon nanotubes, or quantum dots) offer massive surface-area-to-volume ratios, drastically amplifying chemical changes occurring at the interface (Díez-Pascual et al., 2022).

Signal Processing System: An integrated circuit that amplifies, filters, and digitizes the raw transducer signal, translating molecular hybridization into a user-readable percentage of paternity probability or an allele match profile (Hashmi & Aditya, 2026).

Classification by Transduction Mechanisms

Nanobiosensors are primarily classified by how the transducer converts DNA hybridization into a digital signal.

A. Electrochemical Biosensors

Electrochemical nanobiosensors monitor the electrical changes that occur on a conductive surface when

target sample DNA binds to immobilized capture probes (Verma et al., 2024). They are highly favored for real-time applications because they can be miniaturized onto cheap, portable microfluidic chips.

Current (Amperometric): Measures changes in the flow of electrons during redox reactions. When target paternal DNA hybridizes with the surface probe, it creates a physical barrier or recruits redox indicators, altering the current output proportionally to the DNA concentration.

Voltage (Potentiometric): Detects variations in electrical potential across a membrane or electrode. The intrinsic negative charge of the DNA sugar-phosphate backbone changes the surface potential upon hybridization.

Conductance/Impedance

(Chemiresistive/Impedometric):

Measures the electrical resistance of the nanoscale channel. For instance, using a graphene field-effect transistor (gFET), the binding of target forensic DNA changes the carrier density of the graphene sheet, modulating its electrical conductance

in real time without requiring fluorescent labels.

Forensic Applications: Exceptionally suited for SNP detection (identifying single-base mismatches via sharp changes in charge transfer efficiency) and STR identification (measuring displacement or density of bound fragments) (Alketbi, 2024).

B. Optical Biosensors

Optical variants leverage light manipulation at the nanoscale to provide ultra-sensitive, often visual, tracking of genetic alignment (Podder et al., 2025).

Fluorescence: Employs fluorophore-labeled DNA probes. Nanomaterials like carbon dots or gold nanoparticles can act as highly efficient fluorescence quenchers. When the target DNA binds, it induces a conformational change that pulls the fluorophore away from the nanoparticle surface, restoring the fluorescent signal ("turn-on" sensor).

Surface Plasmon Resonance (SPR): Measures changes in the refractive index near a metal nanoparticle surface (typically gold). When

complementary paternal DNA fragments hybridize with the surface-bound probes, the local mass increases, shifting the resonance angle of incident light in real time without damaging the sample.

Quantum Dots (QDs): Semiconductor nanocrystals that possess narrow emission spectra and high photostability. Utilizing Quantum Dot FRET (Förster Resonance Energy Transfer) assays, multiple STR loci can be excited by a single wavelength and detected simultaneously based on distinct color emissions.

C. Piezoelectric Biosensors

Piezoelectric systems act as micro-nanoscale mass balances that convert

physical binding weight into a readable frequency shift (Díez-Pascual et al., 2022).

Mechanical Change Detection: These sensors utilize a quartz crystal microbalance (QCM) or microcantilevers coated with the maternal/paternal probe matrix. When the target genomic DNA hybridizes with the surface-bound probes, the added mass changes the mechanical resonance frequency of the underlying crystal layer. This real-time mass alteration is detected mechanically, allowing direct confirmation of allelic matching without chemical reagents or optical scanners.

Table 3. Comparison of Biosensor Platforms

Biosensor Type	Detection Time	Sensitivity	Portability
Electrochemical	Minutes	High	Excellent
Optical	10–30 min	Very High	Moderate
Piezoelectric	20–40 min	High	Good
Nanopore	Real-Time	Extremely High	Excellent

7. Microfluidics and Lab-on-a-Chip Technology

Microfluidics is a multidisciplinary technology that involves the precise manipulation and control of fluids geometrically constrained to networks of channels, typically at the micrometer scale, with fluid volumes ranging from microliters (μL) to nanoliters (nL) or even picoliters (pL) (Radhakrishnan et al., 2022). When these microfluidic channels are integrated with functional microcomponents—such as pumps, valves, and sensors—onto a single miniaturized substrate, it is known as a Lab-on-a-Chip (LOC) system (Kibar et al., 2024; Lee & Kim, 2024). LOC technology seeks to downscale entire laboratory protocols into a portable, palm-sized cartridge (Wang et al., 2021).

Core Benefits of Microfluidic LOC Platforms

The shift from conventional benchtop assays to microfluidic systems offers several paradigm-shifting advantages:

Minimal Reagent Consumption: Because operations are scaled down

to micro- and nanoliter regimes, the required volume of samples and high-cost chemical reagents is dramatically reduced (Obino et al., 2021; Radhakrishnan et al., 2022).

Reduced Cost: Lower reagent consumption and the ability to batch-manufacture disposable polymer-based chips inherently minimize material expenses and lower the cost per run (Lee & Kim, 2024; Zhu et al., 2019).

Rapid Processing: The miniature architecture yields a high surface-to-volume ratio and a small thermal mass (Wang et al., 2023). This vastly improves heat transfer rates, which accelerates thermal-cycling processes like the Polymerase Chain Reaction (PCR) and yields faster "sample-to-result" turnaround times (Chen et al., 2013; Wang et al., 2023).

Automated Workflows: Microfluidic chips leverage automated on-chip liquid handling via pneumatic microvalves and internal micropumps (Wang et al., 2021; Zhu et al., 2019). This establishes a self-standing experimental pipeline that removes the need for manual pipetting,

mitigating human error and lowering contamination risks (Bruijns et al., 2016; Obino et al., 2021).

Case Study: Monolithic Sample-to-Result Paternity Testing Workflow

A prime application of integrated LOC systems is in forensic and genetic testing, such as a specialized Paternity Testing System. Instead of manual extractions and multi-day benchtop processing, a single microfluidic chip orchestrates an automated, sequential pipeline to deliver rapid results (Bruijns et al., 2016).

The structural architecture of this microfluidic diagnostic workflow operates through five interconnected phases:

Sample Entry

The biological specimens (typically oral swabs or blood samples from the child, mother, and alleged father) are introduced into designated entry wells on the chip (Chen et al., 2013). This marks the only manual handling required in the entire "sample-in-answer-out" pipeline (Wang et al., 2021).

DNA Extraction Chamber

Once inside, the cells are chemically lysed to release genomic material (Bruijns et al., 2016). The chip isolates and purifies the DNA from complex biological matrices using solid-phase extraction methods, such as surface-modified magnetic silica microbeads, ensuring cellular debris that might inhibit downstream steps is washed away (Kibar et al., 2024; Wang et al., 2021).

PCR Amplification Chamber

The purified DNA is micro-channeled into an amplification chamber. For paternity testing, specific Short Tandem Repeat (STR) genetic markers must be copied millions of times, zones with optimal efficiency (Wang et al., 2023).

STR Detection Chamber

The amplified STR fragments are directed to a separation and detection zone. This phase typically implements on-chip capillary electrophoresis or a micro-array hybridization array paired with a miniaturized photodetector to read fluorescent or electrochemical signals generated by the isolated alleles (Bruijns et al., 2016; Lee & Kim, 2024; Wang et al., 2021).

Data Processing & Digital Report

Embedded microelectronics or integrated data processing units interpret the physical signals outputted by the detection chamber (Radhakrishnan et al., 2022).

Algorithms analyze the STR profiles, calculate the probability of paternity, and automatically format the raw metrics into a finalized, human-readable Digital Report directly from the portable platform (Chen et al., 2013; Wang et al., 2021).

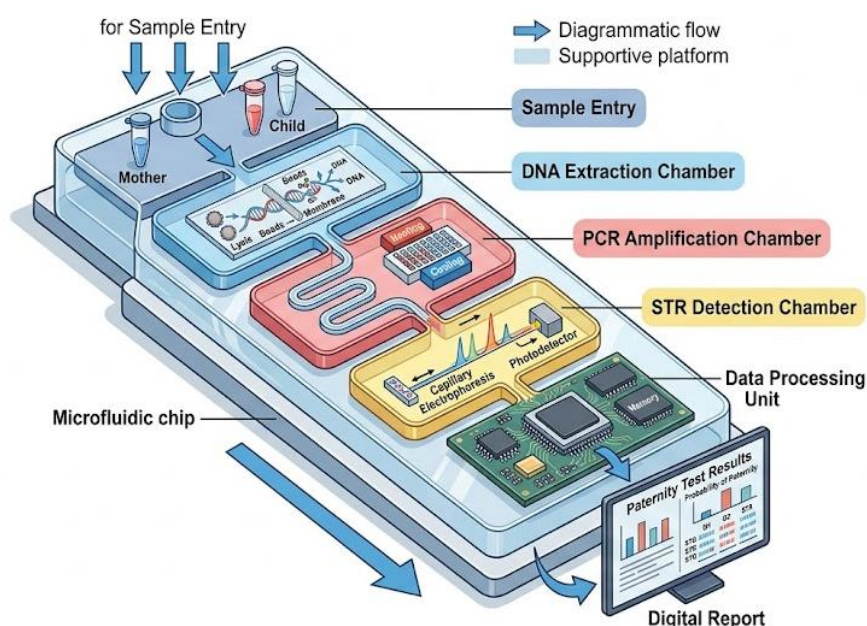


Figure 3. Lab-on-a-Chip Paternity Testing System

8. Nanopore Sequencing: The Real-Time Revolution

Nanopore sequencing represents a paradigm shift in molecular biology and stands as one of the most disruptive innovations in contemporary forensic genetics. Traditionally, forensic DNA human identification has relied heavily on

fragment-length-based analysis of Short Tandem Repeats (STRs) using capillary electrophoresis (CE). While highly standardized, these conventional methods depend on bulky, lab-centralized instruments, necessitating a time-consuming workflow.

The introduction of portable, pocket-sized nanopore sequencers (such as

Oxford Nanopore Technologies' MinION) enables forensic analysis to move from central laboratories directly to on-site applications or resource-limited environments, slashing up-front device costs and accelerating turnaround times.

Fundamental Biophysical Principle

The core architecture of nanopore sequencing transitions the field from complex chemical sequencing-by-synthesis techniques to a direct, physical detection mechanism.

The Nanopore Interface: The system features nano-scale biological or solid-state pores embedded within an electrically resistant lipid or synthetic membrane.

Ionic Current Dynamics: A constant voltage is applied across this membrane, establishing a stable, measurable baseline ionic current through the orifice of the pore.

Translocation Mechanics: Enzymatic motor proteins (such as helicases or polymerases) bind to double-stranded DNA amplicons, unzipping them and feeding a single strand through the nanopore channel one base at a time.

Signal Distortions: As the nucleotide strand physically translocates through the aperture, it occludes a portion of the pore. The specific spatial volume and chemical structure of the moving bases cause predictable disruptions and shifts in the electrical current. These real-time electrogram fluctuations are processed by automated basecalling software to decode the genetic data.

Capabilities in Forensic Characterization

By monitoring these distinctive ionic current alterations in real time, nanopore sequencing platforms uncover multi-layered genetic information from a single sequencing run:

Nucleotide Sequence Resolution

Unlike traditional length-based testing, nanopore platforms provide base-by-base sequence reading. This uncovers hidden variations—such as single nucleotide polymorphisms (SNPs) embedded within or flanking identical-length alleles—significantly maximizing the statistical power of discrimination.

Genetic Variants Identification

The technology simultaneously characterizes complex sequence-based markers, including point mutations and structural rearrangements across autosomal, X-, and Y-chromosomes. Because it reads long fragments of native DNA, it can seamlessly map variable regions without the alignment errors common to short-read platforms.

STR Patterns Profiling

Short Tandem Repeat (STR) profiling is vital for human identification and paternity testing. Historically, the

homopolymeric structures within repetitive STR arrays were error-prone under early nanopore basecalling models. However, the development of targeted, lightweight bioinformatics pipelines (such as *STRspy2.0*, *NanoSTR*, and *NanoMnT*) has successfully bypassed these non-random insertion-deletion (indel) errors. These software tools extract precise length-number-rank signatures, achieving over 99% accuracy in mock casework and ensuring seamless compatibility with established national DNA databases.

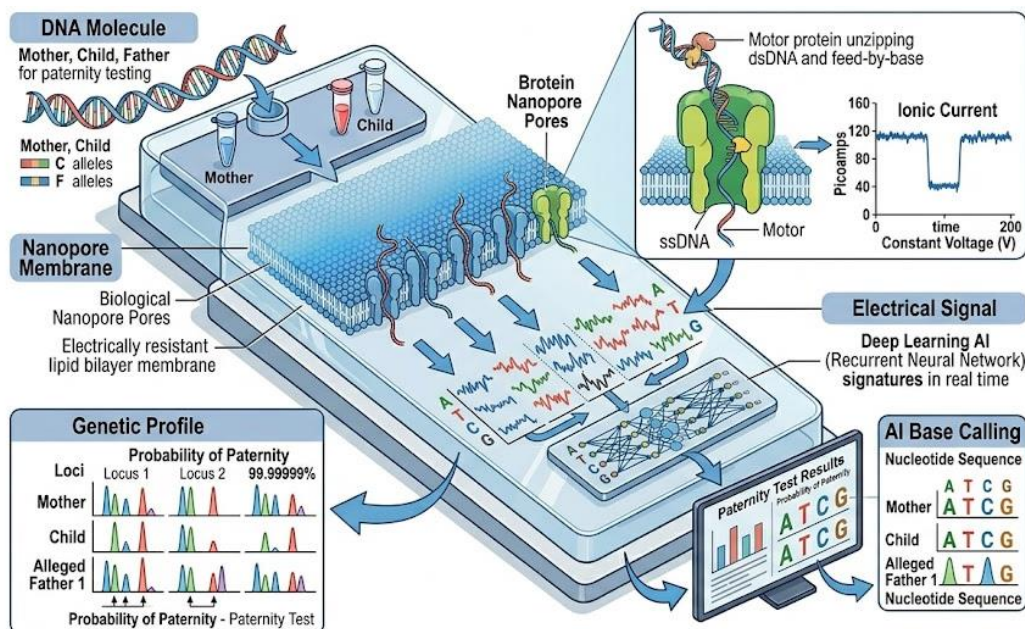


Figure 4. Nanopore Sequencing Mechanism

Table 4. Conventional vs Nanopore Sequencing

Parameter	Conventional NGS	Nanopore
Equipment Size	Large	Pocket-sized
Analysis Time	1–5 days	Real-Time
Cost	High	Moderate
Portability	No	Yes
Long Reads	Limited	Excellent
Field Deployment	Difficult	Easy

9. Artificial Intelligence and Nano-Forensics

The convergence of Artificial Intelligence (AI) and Nanobiotechnology has sparked a revolution in forensic sciences, giving rise to the domain of Nano-Forensics. When ultra-sensitive nano-sensors—such as lab-on-a-chip channels or nanopore sequencing membranes—capture massive high-dimensional genomic datasets, conventional statistical tools encounter major

computational bottlenecks (Sessa et al., 2024). AI acts as the vital computational backbone, applying sophisticated pattern recognition models to translate raw, nanoscopic electrical and chemical signals into concrete legal evidence (Alotaibi et al., 2022; Sessa et al., 2024).

How AI Complements Nanobiotechnology

Traditional forensic workflows are prone to human subjectivity and time delays (Sessa et al., 2024). Integrating

machine learning directly onto miniaturized diagnostic hardware solves these problems through highly automated capabilities:

Automated STR Interpretation: AI algorithms automatically screen electropherogram signals or nucleotide sequence reads to identify Short Tandem Repeat (STR) alleles (Bhadre & Ghongade, 2026; Sessa et al., 2024). This shrinks profile interpretation times from hours to just minutes (Bhadre & Ghongade, 2026).

Eliminating Human Bias: Manual evaluation of highly degraded or low-template DNA can spark subjective disagreement between analysts. AI processes binary metrics objectively, providing reproducible, standardized calls across different forensic laboratories (Bhadre & Ghongade, 2026).

Predicting Kinship Probabilities: Intelligent networks analyze complex lineages across multi-generational markers, making it easier to infer

extended family structures and missing persons connections beyond standard trio tests (Sessa et al., 2024).

Detecting Contamination: Deep learning networks function as strict quality control layers. They flag background noise, non-human DNA fragments, or microfluidic anomalies with up to 96% sensitivity, isolating sample corruption before the data undergoes full downstream analysis (Bhadre & Ghongade, 2026).

Machine Learning Applications in Genetic Core Systems

To manage high-throughput nano-forensic data, investigators use specialized Machine Learning (ML) architectures categorized into classification frameworks and predictive analytics models (Sessa et al., 2024):

1. Classification Algorithms

These supervised frameworks excel at mapping raw data inputs into discrete forensic groups or classes:

Table 2:

Algorithm	Mechanism & Core Function in Forensics
Random Forest (RF)	Builds an ensemble of interconnected decision trees to process distinct structural variables (Sessa et al., 2024). It is widely used to categorize sample attributes, such as estimating the age of a biological stain or identifying species origins (Sessa et al., 2024).
Support Vector Machine (SVM)	Establishes optimal high-dimensional boundaries (hyperplanes) between labeled output classes (Sessa et al., 2024). In forensic applications, it excels at separating closely related sample attributes and categorizing sequence data (Sessa et al., 2024).
Deep Neural Networks (DNNs)	Employs layered artificial networks that mimic biological neural systems to extract subtle structural features directly from raw data matrices (Sessa et al., 2024). DNNs are critical for parsing real-time biophysical signals generated during nanopore sequencing translocation.

2. Predictive Analytics

Predictive systems use probability modeling to answer complex statistical questions regarding identity and lineage:

Paternity Index Calculation: AI models automate likelihood ratio calculations across dozens of genetic loci simultaneously (Alotaibi et al., 2022). They instantly process mutations or null alleles to compute a definitive, mathematically sound Paternity Index (Alotaibi et al., 2022).

Relationship Inference: By evaluating Ancestry Informative Single Nucleotide Polymorphisms (AISNPs) alongside STRs, predictive systems determine biogeographical ancestry and map close or distant kinship circles (Sessa et al., 2024).

DNA Mixture Analysis: Resolving complex DNA mixtures—such as touch DNA containing overlapping biological material from multiple individuals—is a notoriously difficult forensic task (Alotaibi et al., 2022). AI tools use deep learning models, like multilayer perceptrons, to determine the exact number of contributors and untangle complex, overlapping allelic peaks with over 94% accuracy (Alotaibi et al., 2022; Bhadre & Ghongade, 2026).

10. Battlefield Applications

The concept of translating advanced molecular diagnostics from a centralized laboratory setting directly into operational environments is frequently described as the "Bench to Battlefield" paradigm. In forensic genetics, this deployment beyond laboratory parameters is transforming military forensics, tactical intelligence, and automated kinship assessment.

1. Military Forensics & Human Identification

The deployment of on-field genetic testing plays a critical role in distinct operational domains:

Soldier Identification: Establishing point-of-care reference profiles for active personnel to streamline rapid confirmation in theater.

Human Remains Analysis: Extracting and analyzing highly degraded, compromised, or skeletal DNA from casualties or old remains to assist recovery missions.

Missing Personnel Tracking: Providing continuous comparative frameworks

for identifying long-term missing in action (MIA) personnel through targeted family reference comparisons.

Battlefield DNA Kits

To meet these demanding environments, next-generation Battlefield DNA Kits utilize integrated Lab-on-a-Chip microfluidics and portable long-read nanopore sequencers (e.g., Oxford Nanopore MinION). These instruments feature specific, ruggedized characteristics engineered for the field:

Portability: Pocket-sized, USB-powered form factors that completely bypass the spatial footprints of benchtop capillary electrophoresis.

Ruggedization: Resistant to harsh environmental variables, extreme temperatures, and kinetic transport stress.

Rapid Processing: "Sample-to-result" workflows capable of yielding fully sequenced profiles within hours rather than days.

Minimal Operator Training: Automated microfluidic cartridge entry systems paired with one-button

software pipelines, allowing non-specialized field personnel to execute the protocol flawlessly.

2. Artificial Intelligence & Nano-Forensics

The intersection of artificial intelligence (AI) and nanobiotechnology has created a highly objective analytical framework, optimizing how noisy real-time sequencing metrics are parsed.

AI systems complement nano-forensic workflows by resolving longstanding bottlenecks:

Automating STR Interpretation: Neural networks directly convert raw ionic current fluctuations into discrete sequence-based Short Tandem Repeat (STR) alleles, eliminating manual peak-calling and editing.

Eliminating Human Bias: Algorithmic calculations apply uniform, quantitative thresholds across all data points, preventing subjective discrepancies during low-template or borderline casework interpretation.

Predicting Kinship Probabilities: Advanced software rapidly iterates complex inheritance matrices to

deliver reliable likelihood ratios directly on-site.

Detecting Contamination: Pattern-recognition models cross-reference samples against local elimination databases and flag unexpected multi-contributor profiles or background noise signature anomalies in real time.

3. Machine Learning Applications in Forensic Genomics

Modern forensic pipelines employ distinct machine learning structures split between classification models and predictive analytics:

Classification Algorithms

These networks are utilized to identify phenotypic traits, determine biogeographical ancestry, or classify sequence features:

Random Forest (RF): Extensively integrated into platforms predicting externally visible characteristics (EVCs) like hair, skin, and eye pigmentation from SNP arrays by mapping combinations of genetic variants.

Support Vector Machine (SVM): Leveraged to handle hyper-dimensional genomic spaces,

separating subtle population-specific sequence variances to infer ethnic background.

Deep Neural Networks (DNNs): Employed in raw signalings—such as Recurrent Neural Networks (RNNs) or Transformers—to process sequential nanopore current signals or perform advanced image-based pattern recognition on complex electropherograms.

Predictive Analytics

Predictive architectures process quantitative signal data to infer the underlying components of a sample:

Paternity Index Calculation: Applying Bayesian networks or automated continuous modeling to instantly determine likelihood metrics, ensuring over 99.999% statistical clarity on matching profiles.

Relationship Inference: Evaluating complex pedigree structures and calculating kinship coefficients across broad, non-immediate genealogical frameworks.

DNA Mixture Analysis: Advanced Probabilistic Genotyping (PG) models and deep learning tools deconvolute

multi-person DNA mixtures. By parsing quantitative signal inputs, these systems reliably separate individual contributor genotypes from chaotic, highly complex overlapping sequences.

11. Current Challenges and Future Perspectives

Current Challenges and Future Perspectives

The integration of Microfluidics, Lab-on-a-Chip (LOC) architectures, and Nanopore Sequencing has driven a real-time revolution in molecular diagnostics and forensic genetics. However, transitioning these unified, "sample-to-result" systems from specialized research laboratories into widespread, routine field applications introduces distinct technical, computational, and regulatory challenges.

Current Challenges, Technical and Physical Limitations

Flow Cell Lifespan and Degradation: Biological nanopores embedded within lipid bilayers suffer from fragile

structural integrity under harsh environmental conditions. Fluctuations in temperature, mechanical vibrations, or chemical imbalances within raw biological samples can compromise the electrical resistance of the membrane, reducing the functional number of active pores during field operations.

Macro-to-Micro Fluidic Interfacing: Introducing a complex matrix (such as whole blood, buccal swabs, or environmental samples) directly onto a microfluidic substrate often leads to clogging. The transition from crude, millimeter-scale sample collection to micrometer-scale channels requires robust, on-chip filtering and self-contained lysis modules to protect delicate downstream assays.

Workflow Complexities and Reagent Stability: While execution on-chip is highly automated, the underlying chemical preparation—including enzymatic unzipping motors, adapter ligation sequences, and surface passivation agents—still demands cold-chain storage and precise biophysical orientation to prevent structural steric hindrance.

Computational and Analytical Barriers

High Raw Error Rates in Repetitive Motifs: Despite massive accuracy leaps provided by newer pore geometries (such as the R10.4.1 series), nanopore sequencing historically faces persistent homopolymer and non-random insertion-deletion (indel) errors. This becomes highly problematic when resolving precise length-based short tandem repeat (STR) sequences critical for definitive human identification or forensic casework.

Bioinformatics Strain and Power Constraints: Translating raw ionic current readouts into nucleotide base-calls demands intensive computational algorithms. Deep learning architectures like Recurrent Neural Networks (RNNs) struggle to perform true, localized real-time parsing when constrained by the battery capacity or limited processing nodes of edge-computing point-of-care devices

Future Perspectives

Next-Generation Hardware and Material Innovations

Transition to Solid-State Nanopores: Future architectural trends are

shifting away from fragile biological proteins toward solid-state alternatives fabricated from silicon nitride, graphene, or silicon-on-insulator membranes. Controlled sub-10 nm membrane fracturing and atomic layer deposition will yield robust pores capable of enduring wide temperature variations and extended storage lifetimes without degradation.

True Resource-Limited Deployment: Advancements in disposable, low-energy paper microfluidic platforms and low-cost injection-molded cartridges will minimize initial instrument overhead. This shifts the cost paradigm, allowing true "plug-and-play" diagnostics to operate seamlessly without reliance on specialized central cleanrooms or continuous electrical grids.

Intelligent Analytics and Multimodal Integration

Optimized Edge AI Co-Processors: Modern deep-learning models are becoming increasingly lightweight and tailored for microelectronics. The integration of dedicated machine-learning accelerators directly into handheld readout screens will allow

automated, error-corrected base-calling locally, eliminating the requirement for high-bandwidth cloud connectivity.

Convergence of Genotypic and Phenotypic Profiling: Advanced chip configurations will soon couple single-molecule nucleic acid sequencing with real-time electronic nano-aptasensors and microfluidic phenotypic profiling. By simultaneously tracking genetic variations and live functional behaviors within a single, integrated closed device, these platforms will deliver highly descriptive, multi-dimensional answers in minutes.

12. Conclusion

Nanobiotechnology is transforming forensic paternity testing from a laboratory-centered procedure into a rapid, portable, and highly accurate real-time diagnostic platform. Advances in nanomaterials, biosensors, microfluidics, nanopore sequencing, and artificial intelligence

have collectively accelerated the transition from traditional forensic laboratories to field-deployable genetic identification systems. These innovations have significant implications for military operations, disaster victim identification, immigration verification, criminal investigations, and family relationship testing. While challenges related to ethics, privacy, standardization, and regulation remain, continued integration of nanotechnology with forensic genomics promises a future where accurate paternity and kinship analyses can be conducted almost instantly, anywhere in the world.

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